Instructions for Use

For the quantitative measurement determination of autoantibodies to Rheumatoid Factor IgM in Human serum or plasma.

This product is for research use only and is not intended for diagnostic use.
# Table of Contents

## Introduction

- **1. Background** | 2
- **2. Assay Summary** | 4

## General Information

- **3. Precautions** | 5
- **4. Storage and Stability** | 5
- **5. Materials Supplied** | 6
- **6. Materials Required, Not Supplied** | 7
- **7. Limitations** | 7
- **8. Technical Hints** | 8

## Assay Preparation

- **9. Reagent Preparation** | 9
- **10. Sample Collection and Storage** | 9
- **11. Sample Preparation** | 9
- **12. Plate Preparation** | 10

## Assay Procedure

- **13. Assay Procedure** | 11

## Data Analysis

- **14. Calculations** | 13
- **15. Typical Data** | 14
- **16. Typical Sample Values** | 15
- **17. Assay Analytical Specs** | 15

## Resources

- **18. Interferences** | 16
- **19. Troubleshooting** | 16
- **20. Notes** | 18
1. BACKGROUND

Abcam’s anti-Rheumatoid Factor IgM ELISA (Enzyme-Linked Immunosorbent Assay) kit is designed for the quantitative determination of IgM autoantibodies to Rheumatoid Factor in Human serum or plasma.

A 96-well plate has been precoated with IgG Fc fragments to bind cognate antibodies. Controls or test samples are added to the wells and incubated. Following washing, a horseradish peroxidase (HRP) labelled anti-Human IgM conjugate is added to the wells, which binds to the immobilized Rheumatoid Factors. TMB is then catalyzed by the HRP to produce a blue color product that changes to yellow after adding an acidic stop solution. The density of yellow coloration is directly proportional to the amount of Rheumatoid Factor IgM sample captured in plate.

Rheumatoid arthritis (RA) is a chronic relapsing inflammatory arthritis usually affecting multiple joints with a varying degree of systemic involvement. RA is a highly variable disease that can range from a mild illness of brief duration to a progressive destructive polyarthritis associated with systemic vasculitis. It is estimated that RA affects 0.5 % to 1 % of the population worldwide and is two to three times more common in females than in males. The prevalence of RA increases with age, peaking at 35-45 years of age.

The etiology of RA is not fully understood. Evidence points to a complex interplay between environmental and genetic factors. The main genetic risk factor of RA is a certain form of the HLA-DR (human leukocyte antigen, subtype DR) allele.

Untreated, RA leads to bone erosion, cartilage damage, joint destruction, functional limitation and severe disability, and has a significant impact on health-related quality of life.

Joint destruction in RA begins within a few weeks of symptom onset; early treatment decreases the rate of disease progression. Therefore, early diagnosis and suitable therapy are of decisive importance for the prognosis of RA. Therapeutic goals include preservation of function and quality of life, minimization of pain and inflammation, joint protection, and control of systemic complications.
A characteristic of RA is the presence of certain autoantibodies collectively known as rheumatoid factors (RF). Rheumatoid factors are a subset of antiglobulins with antibody activity directed against antigenic sites in the Fc region of immunoglobin G. They exist as IgM-, IgG- and IgM-isotypes, with IgM and IgG being the most common. Rheumatoid factors have been reported to occur in around 70-80 % of patients diagnosed with RA. They may occur early in the disease and can even precede the development of clinical manifestations by several years.

The concentration of RF tends to be highest when the disease peaks and tends to decrease during prolonged remission. However, these factors are not unique to RA. Positive RF test results may also be seen in healthy people and in people with viral infections and a number of other diseases such as: infectious mononucleosis, endocarditis, tuberculosis, syphilis, liver disease, sarcoidosis and systemic lupus erythematosus.

Therefore, the diagnosis cannot be made by laboratory tests alone. Clinical exams, X-rays and abnormal laboratory values (RF, erythrocyte sedimentation rate, C-reactive protein, anti-CCP) are used to determine a diagnosis of rheumatoid arthritis and assess treatment effectiveness.
2. **ASSAY SUMMARY**

Prepare all reagents, samples and controls as instructed.

Add samples and controls to wells used. Incubate at 37°C.

Wash each well and add prepared labeled HRP-Conjugate. Incubate at room temperature.

After washing, add TMB substrate solution to each well. Incubate at room temperature. Add Stop Solution to each well. Read immediately.
3. **PRECAUTIONS**

Please read these instructions carefully prior to beginning the assay.

All kit components have been formulated and quality control tested to function successfully as a kit. Modifications to the kit components or procedures may result in loss of performance.

4. **STORAGE AND STABILITY**

Store kit at 2-8°C immediately upon receipt.

Refer to list of materials supplied for storage conditions of individual components. Observe the storage conditions for individual prepared components in section 9. Reagent Preparation.
### 5. MATERIALS SUPPLIED

<table>
<thead>
<tr>
<th>Item</th>
<th>Amount</th>
<th>Storage Condition (Before Preparation)</th>
</tr>
</thead>
<tbody>
<tr>
<td>IgG Fc Fragment Coated Microplate (12 x 8 wells)</td>
<td>96 Wells</td>
<td>2-8°C</td>
</tr>
<tr>
<td>IgM Sample Diluent***</td>
<td>100 mL</td>
<td>2-8°C</td>
</tr>
<tr>
<td>Stop Solution</td>
<td>15 mL</td>
<td>2-8°C</td>
</tr>
<tr>
<td>20X Washing Solution*</td>
<td>50 mL</td>
<td>2-8°C</td>
</tr>
<tr>
<td>Rheumatoid Factor Anti-IgM HRP Conjugate**</td>
<td>20 mL</td>
<td>2-8°C</td>
</tr>
<tr>
<td>TMB Substrate Solution</td>
<td>15 mL</td>
<td>2-8°C</td>
</tr>
<tr>
<td>Rheumatoid Factor Anti-IgM Negative control***</td>
<td>2 mL</td>
<td>2-8°C</td>
</tr>
<tr>
<td>Rheumatoid Factor Anti-IgM Positive control***</td>
<td>2 mL</td>
<td>2-8°C</td>
</tr>
<tr>
<td>Rheumatoid Factor Anti-IgM Standard A – 0 U/mL***</td>
<td>2 mL</td>
<td>2-8°C</td>
</tr>
<tr>
<td>Rheumatoid Factor Anti-IgM Standard B – 3 U/mL***</td>
<td>2 mL</td>
<td>2-8°C</td>
</tr>
<tr>
<td>Rheumatoid Factor Anti-IgM Standard C – 10 U/mL***</td>
<td>2 mL</td>
<td>2-8°C</td>
</tr>
<tr>
<td>Rheumatoid Factor Anti-IgM Standard D – 30 U/mL***</td>
<td>2 mL</td>
<td>2-8°C</td>
</tr>
<tr>
<td>Rheumatoid Factor Anti-IgM Standard E – 100 U/mL***</td>
<td>2 mL</td>
<td>2-8°C</td>
</tr>
<tr>
<td>Rheumatoid Factor Anti-IgM Standard F – 300 U/mL***</td>
<td>2 mL</td>
<td>2-8°C</td>
</tr>
<tr>
<td>Strip Holder</td>
<td>1 unit</td>
<td>2-8°C</td>
</tr>
<tr>
<td>Cover Foil</td>
<td>1 unit</td>
<td>2-8°C</td>
</tr>
</tbody>
</table>

* Contains 0.1 % Bronidox L after dilution
** Contains 0.2 % Bronidox L
*** Contains 0.1 % Kathon
6. MATERIALS REQUIRED, NOT SUPPLIED

These materials are not included in the kit, but will be required to successfully utilize this assay:

- Microplate reader capable of measuring absorbance at 450 nm or 620 nm
- Incubator at 37°C
- Multi and single channel pipettes to deliver volumes between 10 and 1,000 µL
- Optional: Automatic plate washer for rinsing wells
- Vortex tube mixer
- Deionised or (freshly) distilled water
- Disposable tubes
- Timer

7. LIMITATIONS

- ELISA kit intended for research use only. Not for use in diagnostic procedures
- All components of Human origin used for the production of these reagents have been tested for anti-HIV antibodies, anti-HCV antibodies and HBsAg and have been found to be non-reactive. Nevertheless, all materials should still be regarded and handled as potentially infectious
- Use only clean pipette tips, dispensers, and lab ware.
- Do not interchange screw caps of reagent vials to avoid cross-contamination
- Close reagent vials tightly immediately after use to avoid evaporation and microbial contamination
- After first opening and subsequent storage check conjugate and control vials for microbial contamination prior to further use
• To avoid cross-contamination and falsely elevated results pipette patient samples and dispense conjugate without splashing accurately to the bottom of wells

8. TECHNICAL HINTS

• Avoid foaming or bubbles when mixing or reconstituting components

• Avoid cross contamination of samples or reagents by changing tips between sample, standard and reagent additions.

• Ensure plates are properly sealed or covered during incubation steps

• Complete removal of all solutions and buffers during wash steps is necessary for accurate measurement readings

• This kit is sold based on number of tests. A ‘test’ simply refers to a single assay well. The number of wells that contain sample, control or standard will vary by product. Review the protocol completely to confirm this kit meets your requirements. Please contact our Technical Support staff with any questions.
9. **REAGENT PREPARATION**

Equilibrate all reagents, samples and controls to room temperature (18-25°C) prior to use.

9.1 **1X Washing Solution**

Prepare 1X Washing Solution by diluting 20X Washing Solution with deionized water. To make 200 mL 1X Washing Solution combine 10 mL 20X Washing Solution with 190 mL deionized water. Mix thoroughly and gently.

- All other solutions are supplied ready to use

10. **SAMPLE COLLECTION AND STORAGE**

- Use Human serum or plasma (citrate) samples with this assay. If the assay is performed within 5 days of sample collection, the specimen should be kept at 2-8°C; otherwise they should be aliquoted and stored deep-frozen (-20 to -80°C). If samples are stored frozen, mix thawed samples well before testing.

  *Avoid repeated freezing and thawing.*

  Heat inactivation of samples is not recommended

11. **SAMPLE PREPARATION**

- Before assaying, all samples should be diluted 1:100 with IgM Sample Diluent. Add 10 µL sample to 990 µL IgM Sample Diluent to obtain a 1:100 dilution. Mix gently and thoroughly.
12. **PLATE PREPARATION**

- The 96 well plate strips included with this kit are supplied ready to use. It is not necessary to rinse the plate prior to adding reagents.
- Unused well strips should be returned to the plate packet and stored at 4°C.
- For each assay performed, a minimum of 1 well must be used as a blank, omitting sample and conjugate from well addition.
- For statistical reasons, we recommend each standard and sample should be assayed with a minimum of two replicates (duplicates).
13. ASSAY PROCEDURE

- Equilibrate all materials and prepared reagents to room temperature prior to use.

- Please read the test protocol carefully before performing the assay. Reliability of results depends on strict adherence to the test protocol as described.

- If performing the test on ELISA automatic systems we recommend increasing the washing steps from three to five and the volume of washing solution from 300 µL to 350 µL to avoid washing effects.

- Assay all standards, controls and samples in duplicate.

- All controls (Rheumatoid Factor IgM Positive and Rheumatoid Factor IgM Negative must be included with each assay performed to determine test results

13.1. Prepare all reagents, working standards, and samples as directed in the previous sections.

13.2. Remove excess microplate strips from the plate frame, return them to the foil pouch containing the desiccant pack, reseal and return to 4°C storage.

13.3. Add 100 µL of each standard or sample into appropriate wells. Leave one well for substrate blank.

13.4. Cover wells with the foil supplied in the kit and incubate for 30 minutes at 37°C.

13.5. Remove the foil, aspirate the contents of the wells and wash each well three times with 300 µL of 1X Washing Solution. Avoid spill over into neighboring wells. The soak time between each wash cycle should be >5 sec. After the last wash, remove the remaining 1X Washing Solution by aspiration or decanting. Invert the plate and blot it against clean paper towels to remove excess liquid.

Note: Complete removal of liquid at each step is essential for good assay performance.
13.6. Add 100 µL Rheumatoid Factor anti-IgM HRP Conjugate into all wells except for the blank well. Cover with foil.

13.7. Incubate for 30 minutes at room temperature. Do not expose to direct sunlight.

13.8. Repeat step 13.5.

13.9. Add 100 µL TMB Substrate Solution into all wells

13.10. Incubate for exactly 15 minutes at room temperature in the dark.

13.11. Add 100 µL Stop Solution into all wells in the same order and at the same rate as for the TMB Substrate Solution.

   **Note:** Any blue color developed during the incubation turns into yellow.

13.12. Highly positive samples can cause dark precipitates of the chromogen. These precipitates have an influence when reading the optical density. Predilution of the sample with PBS for example 1:1 is recommended. Then dilute the sample 1:100 with IgM Sample Diluent and multiply the results in Standard Units by 2 (See Section 14. Calculations.)

13.13. Measure the absorbance of the specimen at 450 nm within 30 minutes of addition of the Stop Solution.

   *Dual wavelength reading using 620 nm as reference wavelength is recommended.*
14. CALCULATIONS

In order for an assay to be considered valid, the following criteria must be met:

- **Substrate blank:** Absorbance value < 0.100
- **Standard A:** Absorbance value < 0.200
- **Standard B:** Absorbance value > Standard A
- **Standard C:** Absorbance value > Standard B
- **Standard D:** Absorbance value > 0.100
- **Standard E:** Absorbance value > 0.400
- **Standard F:** Absorbance value > 1.000
- **Negative Control:** Absorbance value < 5 U/mL
- **Positive Control:** Absorbance value > 20 U/mL


If these criteria are not met, the test is not valid and must be repeated.

**Calculation of Results**

Calculate the mean background subtracted absorbance for each point of the standard curve and each sample. Plot the mean value of absorbance of the standards against concentration. Draw the best-fit curve through the plotted points. (e.g.: Four Parameter Logistic).

Interpolate the values of the samples on the standard curve to obtain the corresponding values of the concentrations expressed in U/mL.
Interpretation of Results

Normal value ranges for this ELISA should be established by each researcher. The following values should be considered as a guideline only:

- **Negative:** $< 10$ U/mL
- **Inconclusive (Grey zone):** $10 - 15$ U/mL
- **Positive:** $> 15$ U/mL

### 15. TYPICAL DATA

**TYPICAL STANDARD CURVE** – Data provided for demonstration purposes only. A new standard curve must be generated for each assay performed.

![TYPICAL STANDARD CURVE](image.png)
16. **TYPICAL SAMPLE VALUES**

**PRECISION –**

<table>
<thead>
<tr>
<th>Standard</th>
<th>Intra-Assay</th>
<th>Inter-Assay</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Positive serum</td>
<td>Positive serum</td>
</tr>
<tr>
<td>n=</td>
<td>24</td>
<td>24</td>
</tr>
<tr>
<td>Mean</td>
<td>1.170</td>
<td>2.127</td>
</tr>
<tr>
<td>%CV</td>
<td>1.0</td>
<td>2.1</td>
</tr>
</tbody>
</table>

**ASSAY ANALYTICAL SPECS**

**SPECIFICITY -**

The specificity is > 94.1 % and is defined as the probability of the assay scoring negative in the absence of the specific analyte.

**SENSITIVITY -**

The sensitivity is 98 % and is defined as the probability of the assay scoring positive in the presence of the specific analyte.

The concentration of the analyte that can be distinguished from the zero calibrator is <0.5 U/mL.
18. INTERFERENCES
Interferences with hemolytic, lipemic or icteric sera are not observed up to a concentration of 10 mg/mL hemoglobin, 5 mg/mL triglycerides and 0.5 mg/mL bilirubin.

19. TROUBLESHOOTING

<table>
<thead>
<tr>
<th>Problem</th>
<th>Cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Low signal</td>
<td>Incubation time to short</td>
<td>Try overnight incubation at 4 °C</td>
</tr>
<tr>
<td></td>
<td>Precipitate can form in wells upon substrate addition when concentration of target is too high</td>
<td>Increase dilution factor of sample</td>
</tr>
<tr>
<td></td>
<td>Using incompatible sample type (e.g. serum vs. cell extract)</td>
<td>Detection may be reduced or absent in untested sample types</td>
</tr>
<tr>
<td></td>
<td>Sample prepared incorrectly</td>
<td>Ensure proper sample preparation/dilution</td>
</tr>
<tr>
<td>Large CV</td>
<td>Bubbles in wells</td>
<td>Ensure no bubbles present prior to reading plate</td>
</tr>
<tr>
<td></td>
<td>All wells not washed equally/thoroughly</td>
<td>Check that all ports of plate washer are unobstructed/wash wells as recommended</td>
</tr>
<tr>
<td></td>
<td>Incomplete reagent mixing</td>
<td>Ensure all reagents/master mixes are mixed thoroughly</td>
</tr>
<tr>
<td></td>
<td>Inconsistent pipetting</td>
<td>Use calibrated pipettes &amp; ensure accurate pipetting</td>
</tr>
<tr>
<td></td>
<td>Inconsistent sample preparation or storage</td>
<td>Ensure consistent sample preparation and optimal sample storage conditions (e.g. minimize freeze/thaws cycles)</td>
</tr>
<tr>
<td>Problem</td>
<td>Cause</td>
<td>Solution</td>
</tr>
<tr>
<td>-----------------------</td>
<td>-------------------------------------------------</td>
<td>------------------------------------------------------------</td>
</tr>
<tr>
<td>High background</td>
<td>Wells are insufficiently washed</td>
<td>Wash wells as per protocol recommendations</td>
</tr>
<tr>
<td></td>
<td>Contaminated wash buffer</td>
<td>Make fresh wash buffer</td>
</tr>
<tr>
<td></td>
<td>Waiting too long to read plate after adding stop solution</td>
<td>Read plate immediately after adding stop solution</td>
</tr>
<tr>
<td>Low sensitivity</td>
<td>Improper storage of ELISA kit</td>
<td>Store all reagents as recommended. Please note all reagents may not have identical storage requirements.</td>
</tr>
<tr>
<td></td>
<td>Using incompatible sample type (e.g. Serum vs. cell extract)</td>
<td>Detection may be reduced or absent in untested sample types</td>
</tr>
</tbody>
</table>
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